

IN THE CLAIMS

Please amend the claims as follows:

Claims 1-17 (Canceled).

18. (Previously Presented) An injection backmolded plastic molding comprising a polymer backmolding film present on a back-molded fiber reinforced plastic, wherein the plastic molding is obtained by injection backmolding the fiber reinforced plastic having a fiber content of from 5 to 30%, onto the back-molding film, wherein the back-molded fiber reinforced plastic has a thickness of from 1.5 to 4.5 mm, wherein up to 50% by weight of the fibers may be mineral fillers, and wherein the length of the fibers in the plastic molding is at least partly > 1 mm.

19. (Previously Presented) The plastic molding as claimed in claim 18, wherein the backmolding film has a thickness of from 0.1 to 1.0 mm.

20. (Previously Presented) The plastic molding as claimed in claim 19, wherein the backmolding film has a thickness of from 0.5 to 1.0 mm.

21. (Withdrawn) A plastic molding as claimed in claim 18, wherein the backmolding film is a composite laminated film comprising, in this order:

(1) a substrate layer

comprising an ASA molding composition comprising components A and B, and where appropriate C, whose total amount is 100% by weight,

(a) 1 - 99% of a graft copolymer of

(a1) 1 - 99% by weight of a particulate graft A1 comprising the following monomers

(a11) 80 - 99.99% by weight of at least one C₁₋₁₈ alkyl ester of acrylic acid as component A11,

(a12) 0.01 - 20% by weight of at least one polyfunctional crosslinking monomer as component A12,

(a2) 1 - 99% by weight of a graft A2 comprising the following monomers, based on A2,

(a21) 40 - 100% by weight of units of styrene, a substituted styrene or a (meth)acrylate or mixtures thereof as component A21, and

(a22) up to 60% by weight of units of acrylonitrile or methacrylonitrile as component A22,

the graft A2 here consists of at least one graft shell, the graft copolymer having a mean particle size of 50 - 1000 nm,

as component A,

(b) 1- 99% by weight of a copolymer of

(b1) 40 - 100% by weight of units of styrene, a substituted styrene or a (meth)acrylate or mixtures thereof as component B1,

(b2) up to 60% by weight of acrylonitrile or methacrylonitrile as component B2,

as component B,

(c) 0 - 80% by weight of polycarbonate as component C,

or a substrate layer comprising

ABS, polycarbonate, polybutylene terephthalate, polyethylene terephthalate, polyamide, polyetherimide, polyether ketone, polyphenylene sulfide, polyphenylene ether, or blends thereof,

(2) if desired, an interlayer of polymethyl methacrylate, high-impact polymethyl methacrylate, ABS, polycarbonate, polyethylene terephthalate, styrene-acrylonitrile

copolymers, polyamide, polyether sulfone or polysulfone, which may comprise effect colorants, having a layer thickness of from 50 to 400 μm

(3) a transparent top layer, comprising polymethyl methacrylate, high-impact polymethyl methacrylate, ABS, polycarbonate, polyethylene terephthalate, styrene-acrylonitrile copolymers, polyamide, polyether sulfone PVDF or polysulfone, having a layer thickness of from 10 to 100 μm .

22. (Withdrawn) A plastic molding as claimed in claim 21, wherein the thickness of the substrate layer (1) is from 90 to 990 μm , that of the interlayer (2) from 50 to 400 μm , and that of the top layer (3) from 10 to 100 μm .

23. (Withdrawn) A plastic molding as claimed in claim 21, wherein the back-molding film on the outer face of the substrate layer comprises a tie layer having a thickness of from 5 to 100 μm and comprising an adhesion promoter.

24. (Withdrawn) A plastic molding as claimed in claim 18, wherein the fiber reinforced plastic is a material as defined for a substrate layer (1) as

(1) the substrate layer

comprising an ASA molding composition comprising components A and B, and where appropriate C, whose total amount is 100% by weight,

(a) 1 - 99% of a graft copolymer of

(al) 1 - 99% by weight of a particulate graft A1 comprising the following monomers

(a11) 80 - 99.99% by weight of at least one C₁₋₁₈ alkyl ester of acrylic acid as component A11,

(a12) 0.01 - 20% by weight of at least one polyfunctional crosslinking monomer as component A12,

(a2) 1 - 99% by weight of a graft A2 comprising the following monomers, based on A2,

(a21) 40 - 100% by weight of units of styrene, a substituted styrene or a (meth)acrylate or mixtures thereof as component A21, and

(a22) up to 60% by weight of units of acrylonitrile or methacrylonitrile as component A22,

the graft A2 here consists of at least one graft shell, the graft copolymer having a mean particle size of 50 - 1000 nm,

as component A,

(b) 1- 99% by weight of a copolymer of

(b1) 40 - 100% by weight of units of styrene, a substituted styrene or a (meth)acrylate or mixtures thereof as component B1,

(b2) up to 60% by weight of acrylonitrile or methacrylonitrile as component B2,

as component B,

(c) 0 - 80% by weight of polycarbonate as component C,

or a substrate layer comprising

ABS, polycarbonate, polybutylene terephthalate, polyethylene terephthalate, polyamide, polyetherimide, polyether ketone, polyphenylene sulfide, polyphenylene ether, or blends thereof.

25. (Previously Presented) A The plastic molding as claimed in claim 18, wherein the fibers in the plastic are glass fibers.

26. (Previously Presented) A The plastic molding as claimed in claim 18, wherein the polymer backmolding film further comprises an interlayer (2) of at least one of PMMA or high-impact PMMA, which comprises effect colorants, and the a transparent top layer (3) is composed of comprising at least one of PMMA, PVDF or high-impact PMMA.

27. (Previously Presented) A The plastic molding as claimed in claim 18, wherein the fiber reinforced plastic is at least one of a blend of polycarbonate (PC) or polybutylene terephthalate (PBT) with an ASA molding composition, or is an ABS or PBT molding composition.

28. (Withdrawn) A process for producing an injection backmolded or casting backmolded plastic molding as claimed in claim 18 by producing the backmolding film by adapter coextrusion or die coextrusion of the respective components (1) and/or (2) and/or (3), the entire composite being produced in a single-stage process, or by laminating films of the components in a heatable nip, thermoforming the backmolding film in a mold, and injection backmolding or casting behind the backmolding film with the fiber reinforced plastic, wherein in the fibers are introduced directly during processing, so that their length in the component is at least partly > 1 mm.

29. (Withdrawn) A plastic molding comprising a polymer backmolding film which is compression backmolded with a glass fiber reinforced ASA/PC plastic having a fiber content of from 5 to 30% by weight by a melt application or LFT technique, the ASA/PC plastic having a thickness of 1.5 to 4.5 mm, wherein the length of the glass fibers in the glass fiber reinforced plastic in the plastic molding is at least partly > 1 mm.

30. (Withdrawn) A plastic molding comprising a polymer backmolding film which is compression backmolded with a short glass fiber reinforced PBT/ASA plastic having a fiber content of from 5 to 30% by weight by a melt application technique, the PBT/ASA plastic having a thickness of from 1.5 to 4.5 mm.

31. (Withdrawn) A plastic molding as claimed in claim 29, wherein the film has a thickness of from 0.1 to 1.0 mm.

32. (Withdrawn) A process for producing a plastic molding as claimed in claim 29 by

producing the backmolding film by adapter coextrusion or die coextrusion of the respective components (1) and/or (2) and/or (3), the entire composite being produced in a single-stage process, or by laminating films of the components in a heatable nip,

thermoforming the backmolding film in a mold, and compression backmolding the backmolding film with the fiber reinforced plastic, wherein the fibers are introduced directly during processing, so that their length in the component is at least partly > 1 mm.

33. (Previously Presented) The plastic molding as claimed in claim 18, wherein the backmolding film is produced in a single-stage process.

34. (Previously Presented) The plastic molding of claim 18, wherein during backmolding the fibers are introduced directly into a plastic to form the fiber reinforced plastic.

35. (Previously Presented) A casting backmolded plastic molding comprising a polymer backmolding film present on a back-molded fiber reinforced plastic, wherein the plastic molding is obtained by cast backmolding a fiber reinforced plastic having a fiber content of from 5 to 30% onto the back-molding material,

wherein the back-molding material has a thickness of from 1.5 to 4.5 mm,
wherein up to 50% by weight of the fibers may be mineral fillers, and
wherein the length of the fiber in the fiber reinforced plastic is at least partly > 1 mm.

36. (Previously Presented) The plastic molding as claimed in claim 35, wherein the backmolding film has a thickness of from 0.1 to 1.0 mm.

37. (Previously Presented) The plastic molding as claimed in claim 35, wherein the backmolding film has a thickness of from 0.5 to 1.0 mm.

38. (Previously Presented) The plastic molding as claimed in claim 35, wherein the fibers are glass fibers.

39. (Previously Presented) The plastic molding as claimed in claim 35, wherein the polymer backmolding film comprises an interlayer of at least one of PMMA or high-impact PMMA, which comprises effect colorants, and a transparent top layer comprising at least one of PMMA, PVDF or high-impact PMMA.

40. (Previously Presented) The plastic molding as claimed in claim 35, wherein the fiber reinforced plastic is at least one of a blend of polycarbonate or polybutylene terephthalate with an ASA molding composition, or an ABS or PBT molding composition.

41. (Previously Presented) The plastic molding as claimed in claim 35, wherein the backmolding film is produced in a single-stage process.

42. (Previously Presented) The plastic molding of claim 35, wherein during backmolding the fibers are introduced directly into a plastic to form the fiber reinforced plastic.

43. (New): The plastic molding as claimed in claim 18, which is a paint film.

44. (New): The plastic molding as claimed in claim 43, having a class A finish without painting.

45. (New): The plastic molding as claimed in claim 18, wherein the back-molded fiber reinforced plastic has a thickness of from 2 to 3 mm and the backmolding film has a thickness of from 0.1 to 1.0 mm.

46. (New): The plastic molding as claimed in claim 35, which is a paint film.

47. (New): The plastic molding as claimed in claim 46, having a class A finish without painting.

48. (New): The plastic molding as claimed in claim 35, wherein the back-molded fiber reinforced plastic has a thickness of from 2 to 3 mm and the backmolding film has a thickness of from 0.1 to 1.0 mm.

BASIS FOR THE AMENDMENT

Claims 18-48 are active in the present application. Claims 18-20, 25-27 and 33-48 are currently under active prosecution. Claims 21-24 and 28-32 are non-elected claims currently withdrawn from prosecution. Claims 43-48 are new claims. Support for new Claims 43 and 46 is found on page 1, line 25. Support for new Claims 44 and 47 is found on page 4, lines 19-21. Support for new Claims 45 and 48 is found on page 26, line 25 and Claim 19. No new matter is believed to have been added by this amendment